



all welded a = 4mm

Surface preparation according to ISO 12944, part 4 standard degree of purity SA 2 1/2

1x basic coating with zinc dust on epoxy base according to appendix E Bl.97 min 80 mym

1x surface coating with iron mica on epoxy base according to appendix E Bl.97 DB703 min 80 mym

Pos.	Qty.	Description	Dimensions	Material	Ident-Nr.
7	2	substructure	150x15xl	S235J2+N	
6	1	waterproof profile	140x4xl	EPDM	
5	16/m	Connection bolt	EN 14399 - M12 - HV	10.9	
4	2	Wave plate (42/78SV)	1078x14.8x30	S355J2+N	
3	2	VS-JSR	183x60xl	S355J2+N	
2	8/m	anchor plate	15x100x200	S235J2+N	
1	8/m	anchor	d=20x566	S235J2+N	

Pos.	Qty.	Description of alteration	Date	Name
			Description: VS-JSR (42-78 SV)	
			Drwg. No. VS-JSR 42/78SV	Date: 13.03.2017
			Date	Drawn

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